

How to order special switches

Special switching programmes can be produced by means of prefabricated modules either by us or by our authorized workshops all over the world.

For description of the desired course of switching please use our form on page 187. In case of more than 18 contacts an additional form can be used as page 2.

When determining the desired switch the following has to be considered:

- Indicate terminal designations at connection points only and use figures, if possible.
- Mark initial position and/or "OFF" position on the handle with an arrow.
- Mark escutcheon engraving on the escutcheon and indicate it in the column "Switch positions". In the case of special engraving if the space is not sufficient, use the form for special legend plates (refer to page 189) or enclose a sketch.
- Determine the desired switching angle. If necessary due to technical reasons we may suggest a different switching angle.
- The column "locked positions" is to be filled in only in case of interlockings (e.g. key removable position) and locking mechanisms.
- At the bottom of the order form 6 areas are identified (1 to 6). Areas 1 to 3 must always be specified. Areas 4 to 6 have to be completed in case of deviations from the standard equipment of the design and/or upon demand. Area 7 "Order code no." is specified on your first order. For all subsequent orders the indication of this order code number is sufficient.

Ordering example

Z1 Bestell-Nr./Order no.		sälzer	
Frontschild/Escutcheon plate PUMPE 			
Schaltwinkel Switching angle		60°	
Schaltstellungen Switch positions		↓	
<input checked="" type="checkbox"/>	0	0°	<input checked="" type="checkbox"/>
		15°	
		30°	<input checked="" type="checkbox"/>
		45°	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	1	60°	<input checked="" type="checkbox"/>
		75°	<input checked="" type="checkbox"/>
		90°	<input checked="" type="checkbox"/>
		105°	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	2	120°	<input checked="" type="checkbox"/>
		135°	<input checked="" type="checkbox"/>
		150°	<input checked="" type="checkbox"/>
		165°	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	H	180°	<input checked="" type="checkbox"/>
		195°	
		210°	
		225°	
<input checked="" type="checkbox"/>	A	240°	<input checked="" type="checkbox"/>
		255°	
		270°	
		285°	
		300°	
		315°	
		330°	
		345°	
↓ <input checked="" type="checkbox"/> Gesperrte Stellung / Locked position <input checked="" type="checkbox"/> Kontakt geschlossen / Contact closed <input checked="" type="checkbox"/> Kontakt über mehrere Stellungen geschlossen / Contact closed without interruption <input type="checkbox"/> Rückzug / Spring return			
1) Typ Type	P220		2) Bauform Mounting form
4) Bedienelemente Operator			3) Anschlag Stop
5) Aufschrift Marking			mit / with <input checked="" type="checkbox"/> ohne / without <input type="checkbox"/>
		6) Zusatzeinrichtungen Optional extras	
		Firma/Company	Datum/Date
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Copy form for special switches

7) Bestell-Nr./Order no.																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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